

CRAIN'S DETROIT BUSINESS

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\$1.50 a copy; \$59 a year

EXPANSIONS

Tepel Bros. Printing Co., Troy, has completed a 17,000-square-foot, \$5 million addition, bringing its Troy building to 50,000 square feet. improve workflow for the commercial printer's comprehensive production services.

Since January 2005 Tepel Bros. has also nearly doubled its staff, adding 42 sales and production personnel to serve clients and manage its printing operation.