



# PRINTING IMPRESSIONS®



DECEMBER 2006

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THE PRINTING IMPRESSIONS

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Ranking '06 '05	Company	Total Sales (Millions)	Previous Year's (Millions)	Change (%)	Principal Officer	Employees	Primary Specialties	Press Units: Web Offset, Sheetfed, Other	Owner-Ship	Plants
231 229	Garlich Printing, St. Louis, MO	\$22.50	\$20.50	+10	Brad Garlich, Greg Garlich, Don Hockenbury	100	COM 100%	0 27 0	Private	1
232 231	Kohler Print Group, St. Louis, MO	\$22.00	\$20.00	+10	Kevin C. Kohler	100	SPEC 30% (Point-of-sale); COM 20%; BKS 15%	0 27 12	Private	2
232 216	Robot Printing & Communications Redford, MI	\$22.00	\$22.00	-	Barbara J. Wolak	158	DM 15%; PUB 15%; CAT 15%; COM 15%	0 29 2	Private	2
232 250	Tepel Brothers Printing, Troy, MI	\$22.00	\$18.50	+19	James Tepel	105	COM 50%; ADV 15%; DIG 10%; DM 10%	0 8 0	Private	1
235 230	American Printing, Birmingham, AL	\$21.40	\$20.30	+5	Robert F. Stanford	170	DM 20%; CAT 20%; ADV 20%; PUB 10%; COM 10%	30 30 5	Private	1
236 327	Chromatic Lithographers, Glendale, CA	\$21.34	\$12.00	+78	Richard Sevigny	85	COM 50%; PKG 30%; SPEC 10% (Diecutting, converting)	0 26 0	Private	2
237 222	Huston-Patterson Corp., Decatur, IL	\$21.30	\$21.30	-	Thomas W. Kowa	95	PKG 98%; SPEC 1% (Maps); BKS 1%	0 38 4	Private	2
238 228	Repacorp Label Products, Tipp City, OH	\$21.20	\$20.80	+2	Rick M. Heint	108	PKG 92%; SPEC 8% (Screen and wide-format printing)	0 5 24	Private	4
239 238	Worth Higgins & Assoc., Richmond, VA	\$21.14	\$19.60	+8	Rick LaReau	140	COM 100%	0 26 7	Employee	1
240 223	St. Louis Lithographing, St. Louis, MO	\$21.10	\$21.10	-	John Vogel Jr.	135	PKG 70%; SPEC 30% (Large-format specialty print, foil stamping, embossing, etc.)	0 16 10	Private	2